

# 96V OBC + DC-DC Technical Manual

Model: TCCDU44662152

Name: 6.6KW 96V OBC + 1.5KW DC/DC Integrated

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#### 1 Overview

#### 1.1 Subject

CD-L series full-sealed on-board charger and DC/DC integrated is a product specially designed for new energy vehicles according to standard QC/T895-2011 《Conductive On-board Chargers for Electric Vehicles》 and GB/T24347-2009《Electrical Vehicle DC/DC Converters》, which functions as the battery charger plus providing the 12V low voltage DC power supply for low voltage devices in the vehicle. The output can be connected to the 12V back-up battery. The DC-DC converter will manage charging the back-up battery. This product not only has the advantages of high efficiency, small size, high stability and long lifetime but also has high protection level, high reliability and more protection functions. It is an ideal solution for electric vehicles. The thermal sensor is built into the charger. It has the function of over-temperature protection and can auto-recover when the temperature decreases. With full-sealed protection level of IP67, the charger can work under complicated operation conditions.

#### 1.2 Main Features

- 1.2.1 Support UDS diagnosis, with CAN wake-up function
- 1.2.2 Full-sealed process, can reliably work in the temperature of -40 $^{\circ}$ C $^{\sim}$ 60 $^{\circ}$ C
- 1.2.3 Built-in thermal sensor, shut off when temperature up to  $90^{\circ}$ C
- 1.2.4 Protection Reachs IP67

# 2 Size and Appearance

#### 2.1 Size and Weight

|            | Length (mm) | Width (mm) | Height (mm) | GW (KG) |
|------------|-------------|------------|-------------|---------|
| Fan-cooled | 373±5       | 281±3      | 115±5       | <10     |



#### 2.2 Appearance

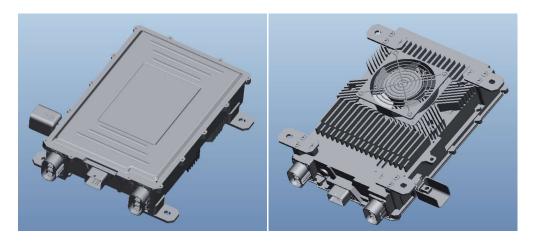
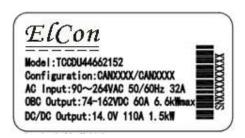


Chart 1 Fan-cooled Appearance

#### 2.3 Label



# **3 Environmental Specification**

#### ▲ Working environmental temperature

| Area   | Lowest Temperature | Highest Temperature |
|--------|--------------------|---------------------|
| Global | -40℃               | 60℃                 |

#### ▲Storage environmental temperature

| Area   | Lowest Temperature | Highest Temperature |
|--------|--------------------|---------------------|
| Global | -55℃               | 100℃                |

▲ Humidity: relative humidity 5%~95%, no condensation

▲Altitude: ≤3000m

▲Working noisy: max when working ≤65dB, meet China standard QTC 895-2011



# **4** Charger Technical Specification

#### 4.1 Charger regulatory requirements and reference standards

The design and production of the charger must meet the relevant requirements of China's mandatory laws and environmental regulations on vehicle requirements, reference standards as following::

| No. | Standard Code   | Standard Name  | Remark |
|-----|-----------------|--|--------|
| 1   | QC/T 895-2011   | Conductive on-board charger of electrical vehicle  | /      |
| 3   | QSQR E1-5-2012  | Prohibited substances requirement  | /      |
| 4   | GB/T 18387-2008 | Electromagnetic field emission intensity limits and measurement methods for electric vehicles, broadband, 9kHz~30MHz                               | /      |
| 5   | GB/T 18384-2015 | Safety requirements of electrical vehicle  | /      |
| 6   | GB/T 18487-2015 | Electric vehicle conductive charging system  | /      |
| 7   | GB/T 28382-2012 | Pure electric passenger vehicle technical conditions   | /      |
| 8   | GB/T 14023-2011 | Limits and methods of measurement for radio disturbance characteristics of vehicles, ships and installations driven by internal combustion engines | /      |
| 9   | EN 55022        | Electromagnetic compatibility test Testing Technology Electromagnetic anti-interference test of information technology products                    | /      |
| 10  | EN 50178        | General electronic appliance safety standards  | /      |
| 11  | EN 61000-3-2    | Electromagnetic compatibility test Testing Technology Harmonic current emission test   | /      |
| 12  | EN 61000-3-3    | Electromagnetic compatibility test Testing Technology Voltage fluctuation and scintillation test   | /      |
| 13  | EN 61000-4-2    | Electromagnetic compatibility test Testing Technology Electrostatic release immunity test  | /      |
| 14  | EN 61000-4-3    | Electromagnetic compatibility test Testing Technology Anti-jamming test of radio frequency electromagnetic wave                                    | /      |
| 15  | EN 61000-4-4    | Electromagnetic compatibility test Testing Technology Electrical fast transient/impact immunity test   | /      |
| 16  | EN 61000-4-5    | Electromagnetic compatibility test Testing Technology Surge (impact) immunity test   | /      |



|    |                 | Electromagnetic compatibility test                       |   |
|----|-----------------|--|---|
| 47 | EN 64000 4 6    | Testing Technology                                       | , |
| 17 | EN 61000-4-6    | Test of immunity to conductive interference induced by   | / |
|    |                 | radio frequency magnetic field                           |   |
|    |                 | Electromagnetic compatibility test                       |   |
| 40 | EN 04000 4 0    | Testing Technology                                       | , |
| 18 | EN 61000-4-8    | Frequency magnetic field anti-interference test of       | / |
|    |                 | power supply   |   |
|    |                 | Electromagnetic compatibility test                       |   |
| 19 | EN61000-4-11    | Testing Technology                                       | / |
|    |                 | Voltage transient drop anti-jamming test                 |   |
|    |                 | General standard for electromagnetic compatibility       |   |
| 20 | EN 61000-6-1    | testing, Immunity for domestic, commercial and light     | / |
|    |                 | industrial environments                                  |   |
| 04 | EN 04000 C 0    | General standard for electromagnetic compatibility       | , |
| 21 | EN 61000-6-2    | testing, Immunity in industrial environments             | / |
|    |                 | General standard for electromagnetic compatibility       |   |
| 22 | EN 61000-6-3    | testing, Radiation standards for residential, commercial | / |
|    |                 | and light industrial environments                        |   |
|    |                 | General standard for electromagnetic                     |   |
| 23 | EN 61000-6-4    | compatibility testing, Emission standard for industrial  | / |
|    |                 | environments   |   |
| 24 | OCOD E0 4 2045  | EMC technical requirements for electronic components     | , |
| 24 | QSQR E8-4-2015  | and subsystems of passenger vehicles                     | / |
|    |                 | Limits and measurement methods for the radio             |   |
| 25 | GB/T 18655-2010 | disturbance characteristics of vehicles, ships and       |   |
| 25 |                 | internal combustion engines used to protect              | / |
|    |                 | vehicle-mounted receivers                                |   |

# **4.2 Charger Safety Regulations Specification**

|                           | Condition      | Requirement       |
|---------------------------|----------------|-------------------|
| Grounding resistance test | @25A/AC        | ≤100mΩ            |
| Input insulation test     | @1000V/DC      | ≥20MΩ             |
| Output insulation test    | @1000V/DC      | ≥20MΩ             |
| Input withstand test      | @2000V/AC 1min | Leak current≤15ma |
| Output withstand test     | @2000V/AC 1min | Leak current≤10ma |
| Input to Output withstand | @2000V/AC 1min | Leak current≤10ma |
| test                      |                |                   |



# 4.3 Charger Electrical Performance

### 4.3.1 Input

|       | Input voltage range     | AC 90~265V      |
|-------|-------------------------|-----------------|
|       | Frequency               | 50~60Hz         |
| Input | Input Current           | ≤32A            |
|       | Power Factor            | ≥0.98; @ ≥3300W |
|       | Starting inrush current | ≤48A            |

### **4.3.2 Output**

| Volta  | Voltage Plateform    |  | 1        | /            | /         | 1 |
|--------|----------------------|--|----------|--------------|-----------|---|
|        | Output voltage range | 74~162V  | 1        | /            | 1         | 1 |
|        | Max output current   | 60A  | 1        | 1            | 1         | 1 |
|        | Output power         |  | 6600W@22 | 20VAC; 3300  | )W@110VAC |   |
|        | Output way           |  |          | CV/CC        |           |   |
|        | Efficiency           |  |          | ≥93%         |           |   |
|        | CV accuracy          | ±1%  |          |              |           |   |
|        | CC accuracy          | ±2%  |          |              |           |   |
| Output | Ripple voltage       | ±5%  |          |              |           |   |
|        | coefficient          |  |          |              |           |   |
|        | Output voltage       | <5S, overshoot<10%   |          |              |           |   |
|        | rising time          |  |          |              |           |   |
|        | Shut off             | off Current decreased below 10% in 300ms, and decreased to |          | sed to 0A in |           |   |
|        | response time        | 500ms  |          |              |           |   |
|        | Stand-by power       |  |          |              |           |   |
|        | consumption          | ≤5W  |          |              |           |   |

### 4.3.3 Low Voltage Output

|             | Output way                 | O/   |
|-------------|----------------------------|------|
|             | Output way                 | CV   |
|             | Output voltage             | 12V  |
| Low voltage | Nominal current            | 5.5A |
| Output      | CV accuracy                | ±2%  |
|             | Output Power               | ≥66W |
|             | Ripple voltage coefficient | ≤1%  |



### **4.3.4 Low Voltage Interface**

| Low       | CAN Communication   | yes                                  |
|-----------|---------------------|--------------------------------------|
| Voltage   | Baud rate           | Optional for 125Kbps、250Kbps、500Kbps |
| Interface | Terminal resistance | Not available                        |

#### **4.3.5 Environment Test**

| Humidity Test                 | Meet QCT 895-2011 7.2.1   |
|-------------------------------|---|
| Low temperature working test  | Meet QCT 895-2011 7.2.2.1   |
| Low temperature storage test  | Meet QCT 895-2011 7.2.2.2   |
| High temperature working test | Meet QCT 895-2011 7.2.2.3   |
| High temperature storage test | Meet QCT 895-2011 7.2.2.4   |
| Salt spray test               | Meet QCT 895-2011 7.8.5   |
| EMI                           | Meet GB/T 18487.3-2001 11.3.1   |
| EMD                           | Meet GB/T 18487.3-2001 11.3.2   |
| Harmonic current              | Meet GB 17625.1-2003 6.7.1.1  |
| Protection level              | IP67  |
| Vibration resistance          | $10{\sim}25 \text{Hz}$ swing 1.2mm $$ , $25$ - $500 \text{Hz}$ $30 \text{m/S}^2$ , $8$ hours each direction |
| M T B F                       | 150000H   |

### **4.3.6 Charger Protection Functions**

|                         | Input<br>over-voltage<br>protection  | AC270±5V  |
|-------------------------|--------------------------------------|---|
| Protection<br>Functions | Input low-voltage protection         | AC85±5V   |
|                         | Output<br>over-voltage<br>protection | Stop output when exceed the highest voltage ±5V |



| Output<br>low-voltage<br>protection | Stop output when below the lowest voltage ±5V                    |  |
|-------------------------------------|--|--|
| Over-temperatur                     | Power start to decrease when internal temperature rise to 85 °C, |  |
| e protection                        | shut off when rise to 90 $^{\circ}\mathrm{C}$                    |  |
| Output short circuit protection     | Stop output  |  |
| Output polarity reverse protection  | yes  |  |
| Grounding protection                | ≤100mΩ   |  |
| CAN Communication protection        | Automatically stop output when CAN communication fails           |  |
| Power-off<br>protection             | Yes  |  |

# **5 DC/DC Converter Technical Specification**

# **5.1** DC/DC Converter Regulations requirements and reference standards

| No. | Standard Code                                    | Standard Name   | Remark |  |
|-----|--|---|--------|--|
| 1   | GB/T 24347-2009 Electric vehicle DC/DC converter |   | /      |  |
| 2   | GB/T 18488.1-2015                                | Electric motors and their controllers for electric vehicles - | ,      |  |
|     | GB/1 10400.1-2013                                | part 1: technical conditions                                  | /      |  |
| 3   | GB/T 18384.2-2015                                | Safety requirements for electric vehicles - part 2:           | ,      |  |
| 3   | GB/1 10304.2-2013                                | functional safety and fault protection                        | /      |  |
| 4   | GB/T 18384.3-2015                                | Safety requirements for electric vehicles - part 3:           |        |  |
| 4   |  | protection against shock to personnel                         | /      |  |
| 5   | GB/T 18387-2008                                  | Limits and measurement methods for electromagnetic            | /      |  |
|     | GB/1 16367-2006                                  | field emission intensity of electric vehicles                 |        |  |
| 6   | GB/T 31498-2015                                  | Post-crash safety requirements for electric vehicles          | /      |  |
| 7   | GB 9254-2008                                     | Limits and methods for measurement of radio                   | ,      |  |
| /   | GD 9254-2006                                     | harassment for information technology equipment               | /      |  |
| 8   | GB/T 18655-2010                                  | Limits and measurement methods for radio disturbance          | ,      |  |
| ŏ   | GD/1 10055-2010                                  | characteristics of vehicles, ships and internal combustion    | /      |  |



|    |                   | engines used to protect vehicle-mounted receivers           |   |
|----|-------------------|---|---|
| 9  | GB 29743-2013     | Motor vehicle engine coolant                                | / |
| 10 | GB 4208           | Enclosure protection level (IP code)                        | / |
|    |                   | Environmental conditions and tests for electrical and       |   |
| 11 | GB/T 28046-2      | electronic equipment for road vehicles - part 2: electrical | / |
|    |                   | loads   |   |
|    |                   | Road vehicles - environmental conditions and tests for      |   |
| 12 | GB/T 28046-3      | electrical and electronic equipment - part 3: mechanical    | / |
|    |                   | loads   |   |
|    |                   | Environmental conditions and tests for electrical and       |   |
| 13 | GB/T 28046-4      | electronic equipment for road vehicles - part 4: climatic   | / |
|    |                   | loads   |   |
| 14 | GB/T 2423.34-2012 | Environmental test - part 2: test method test Z/AD:         | / |
| 14 |                   | combined temperature/humidity cycle test                    | / |
| 15 | GB/T 2423.1-2008  | Environmental testing of electrical and electronic          | , |
| 10 | OB/1 2423.1-2000  | products - part 1: test methods - test B: low temperature   | / |
| 16 | GB/T 2423.2-2008  | Environmental tests for electrical and electronic products  | / |
| 10 |                   | - part 2: test methods - test B: high temperature           | / |
|    |                   | Electrical and electronic products - environmental tests -  |   |
| 17 | GB/T 2423.3-2008  | part 2: test methods - Cab: constant heat and humidity      | / |
|    |                   | test  |   |
| 18 | GB/T 2423.17-2008 | Environmental tests for electrical and electronic products  | / |
| 10 | GB/1 2423.17-2000 | - part 2: test methods : salt spray                         |   |
| 19 | GB/T 30512-2014   | Prohibited substances requirements for automobiles          | / |
| 20 | OC/T 412          | Basic technical conditions of automotive electrical         |   |
| 20 | QC/T 413          | equipment   | / |

# **5.2 DC/DC Converter Safety Regulations Specification**

|                           | Condition      | Requirement       |
|---------------------------|----------------|-------------------|
| Grounding resistance test | @25A/AC        | ≤100mΩ            |
| Input insulation test     | @1000V/DC      | ≥20MΩ             |
| Input withstand test      | @2000V/DC 1min | Leak current≤10ma |

# **5.3 DC/DC Converter Electrical Performance**

### 5.3.1 Input

| Nominal Voltage     | 96V     | 1 | 1 | 1 | 1 |
|---------------------|---------|---|---|---|---|
| Input voltage range | 74-162V | / | 1 | 1 | / |



### **5.3.2 Output**

|        | Nominal      |                            |
|--------|--------------|----------------------------|
|        | output       | 14V                        |
|        | voltage      |                            |
|        | Output       |                            |
|        | voltage      | 9~15V                      |
|        | range        |                            |
|        | Nominal      |                            |
|        | output       | 110A                       |
|        | current      |                            |
|        | Peak current | 135A-140A                  |
|        | Nominal      | 1500W                      |
|        | power        | 150000                     |
|        | Peak power   | 1800W last 6 minutes       |
|        | Efficiency   | ≥93%                       |
|        | Dynamic      |                            |
|        | response     | <50ms                      |
|        | time         |                            |
| Output | Voltage      | ≤1%                        |
|        | regulation   | ≥ 170                      |
|        | Load         | ≤1%                        |
|        | regulation   | <170                       |
|        | Voltage      |                            |
|        | control      | ≤1%                        |
|        | accuracy     |                            |
|        | Current      |                            |
|        | control      | <b>≤2%</b>                 |
|        | accuracy     |                            |
|        | Quiescent    | ≤1mA @14V                  |
|        | current      | √ mi∧ (₩ 1 + V             |
|        | Ripple       |                            |
|        | voltage      | ≤2% @nominal working state |
|        | coefficient  |                            |

### **5.3.3 Environment Test**

| Humidity test         | Meet GB/T 24347-2009 6.1.2   |
|-----------------------|--|
| Low temperature test  | Meet GB/T 24347-2009 6.1.1.1   |
| High temperature test | Meet GB/T 24347-2009 6.1.1.2   |
| Salt-spray Test       | Meet GB/T 24347-2009 6.1.3   |
| EMI                   | Meet GB/T 17619-1998 article 4   |
| EMD                   | Meet GB 18655-2002 article 12 and 14   |
| Salt-spray Test       | IP67   |
| EMI                   | $10{\sim}25 Hz$ swing 1.2mm $$ , $25$ - $500 Hz~30 m/S^2$ , $8$ hours each direction |



| М | Т | В | F | 150000H |
|---|---|---|---|---------|
|   |   |   |   |         |

#### **5.3.4 DC/DC Converter Protection Functions**

|            | Input                                | 96V   | /             | 1             | 1              | /             |  |  |
|------------|--------------------------------------|---|---------------|---------------|----------------|---------------|--|--|
|            | over-voltage protection              | >162V   | /             | 1             | 1              | 1             |  |  |
|            | Input                                | 96V   | 1             | 1             | /              | 1             |  |  |
|            | low-voltage protection               | <74V  | /             | 1             | 1              | 1             |  |  |
| Protection | Output<br>over-voltage<br>protection | Output voltage over-voltage protection threshold is 16±0.5V, working recovery after voltage back to≤14±0.2V                     |               |               |                |               |  |  |
| Functions  | Output<br>low-voltage<br>protection  | Output voltage low-voltage protection threshold is $7\pm1V_{\odot}$ working recovery when voltage rise to ${\geqslant}9\pm0.2V$ |               |               |                |               |  |  |
|            | Output<br>over-current<br>protection | Reduces the output voltage when the output current exceeds the maximum output current   |               |               |                |               |  |  |
|            | Over-temperatu                       | Power start to decrease when internal temperature rise to 100°C,  |               |               |                |               |  |  |
|            | re protection                        | shut off wh   | nen rise to 1 | 10℃, auto-rec | overy when pov | wer decreased |  |  |
|            | Short circuit protection             | Yes, auto-recovery  |               |               |                |               |  |  |

### 6 Interface

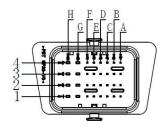
The interfaces in the charger can be grouped into two categories, one category is low voltage interface, the other is high voltage interface.

Low voltage interface includes signal connector and DC/DC output

High voltage interface includes AC220V input, OBC output and DC/DC input.

### **6.1 Low Voltage Connector and Pins Definition**

#### 6.1.1 32 pin Low Voltage Connector



0643340100 Charger Low Voltage Connector

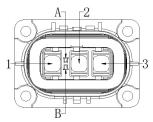


0643193211 >>>> Charger Low Voltage Connector

| Pin No. | Name                              | Definition                                | Description   |
|---------|-----------------------------------|---|---|
| 1H      | KL30 constant power supply input  | constant power supply input +             | constant power supply input 9-16V, peak current 3A (electronic lock locking), time 1.5S,sleep current≤1ma |
| 2A      | 12V0.2A+                          | OBC low voltage power supply +            |   |
| 4A      | CAH-H                             | CAN H                                     |   |
| 4B      | CAN-L                             | CAN L                                     |   |
| 4C      | HVIL+                             | High voltage connector interlock signal 1 | Can be detected by vehicle or by  |
| 4D      | HVIL-                             | High voltage connector interlock signal 2 | charger,max voltage 12V,current is<br>lot more than 0.1A  |
| 4G      | KL31 Constant power supply input- | Constant power supply input-              | Can be connected with OBC<br>grounding, voltage is 0V, peak<br>current is 5A                              |
| Others  | NA                                | /   | /   |

# **6.2 High Voltage Connectors and Pins Definition**

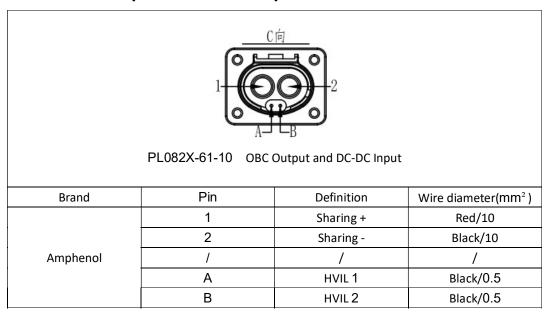
### **6.2.1 AC Input**



| REM II -Z3PCH-6-A AC Input |     |            |                     |  |  |  |
|----------------------------|-----|------------|---------------------|--|--|--|
| Brand                      | Pin | Definition | Wire diameter (mm²) |  |  |  |
|                            | 1   | 火线(L)      | Brwon/6             |  |  |  |
|                            | 2   | 地线 (PE)    | Yellow Green/6      |  |  |  |
| Ruikeda                    | 3   | 零线(N)      | Blue/6              |  |  |  |
|                            | A   | HVIL 1     | Black/0.5           |  |  |  |
|                            | В   | HVIL 2     | Black/0.5           |  |  |  |

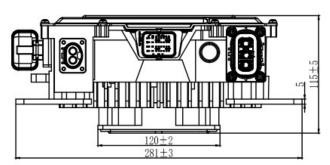


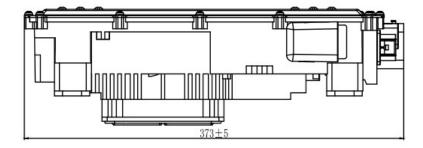
### 6.2.2 OBC Output and DC-DC Input



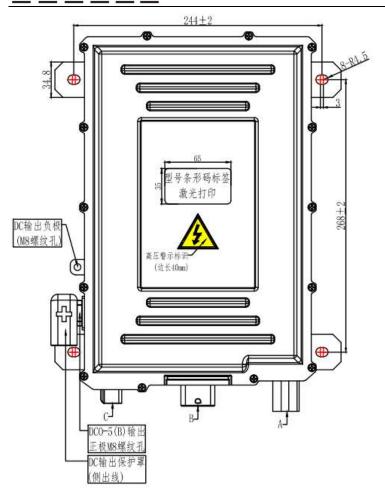
#### 7. Mechanical Requirement

#### 7.1 Air-cooled Drawing

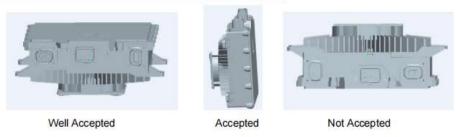








#### Installation Direction - Enforced Air Cooling-Liquid Cooling



#### 8. Package, Transport and Storage

#### 8.1 Package

The packing box shall be provided with product name, model, manufacturer identification,



inspection certificate of the manufacturer's quality department, manufacturing date, etc; There is a list of accessories in the packing box:

| No. | Item             | Qty | Unit | Remark |
|-----|------------------|-----|------|--------|
| 1   | On-board Charger | 1   | pc   |        |
| 2   | Outboard bill    | 1   | рс   |        |

#### 8.2 Transportation

The product shall be transported in a firm packing box, which shall comply with the provisions of relevant national standards and shall be marked with "handle with care" and "moisture-proof". The packaging box containing the product can be transported by various means of transportation. Direct rain and snow and mechanical impact shall be avoided during transportation.









The products shall be stored in the packing box when not in use. The ambient temperature of the warehouse shall be -10-40 °C and the relative humidity shall not be greater than 80%. There shall be no harmful gas, flammable, explosive products and corrosive chemicals in the warehouse, and there shall be no strong mechanical vibration, impact and strong magnetic field. The packing box shall be at least 20cm above the ground and at least 50cm away from the wall, heat source, window or air inlet, The storage period under the specified conditions is generally 2 years, and the inspection shall be carried out again after more than 2 years.

The product shall be stored in a ventilated and dry place. At the same time, high temperature sources, fire sources and chemicals must be avoided. Store neatly to avoid throwing.

#### 8.3 Safe Guide

Warning: remind the user that the operation is dangerous

- \* It is strictly prohibited to disassemble and refit the on-board charger for repair or commissioning
- \* Do not place the parts in the rain
- \* Please confirm that the housing is intact before installation. If it is damaged, please replace it immediately or contact the after-sales service department
- \* All plugs and sockets shall be connected firmly. If they are damaged or loose, please replace them immediately
- \*It is strictly prohibited to plug and unplug the connector when the product is powered on, otherwise personal injury may be caused



- \*It is strictly prohibited to open the product shell during the power on operation of the product, otherwise personal injury may be caused
- \* It is strictly forbidden to touch the high-voltage live parts of the product with bare hands. Please wear insulating gloves, insulating shoes Insulating clothing, live maintenance and detection are strictly prohibited
- \*During the replacement of fuses and contactors, barbaric operation is strictly prohibited to avoid damaging the product and causing potential safety hazards
- \* Three core cable with grounding wire shall be selected for AC power supply, and the grounding wire
- \* Please unplug the power plug if there is abnormal sound or smell during the operation of the charger
- \* Please keep away from fire sources and inflammables and explosives when the battery is normally charged
- \* Do not charge damaged or non rechargeable batteries

#### Note: remind the user that the following operations are important operations of the product

- \* Do not block the air inlet and outlet of the charger to prevent overheating
- \* Please make sure that the output cable is not too long to avoid the impact of line voltage drop on charging
- \* Please disconnect the power cord and charging plug when moving the charger
- \* The battery voltage must be consistent with the nominal voltage of the charger
- \* Avoid collision, compression, pulling, twisting or shaking the charging cable
- \* The product should be placed in a safe, ventilated, dust-free and rain free environment
- \* Please pack and store if not used for a long time